

## MX Disc Brake Caliper Range

The Twiflex MX13, MX25, MX30 and MX40 series of disc brake calipers is suitable for use with discs of 12.7mm, 25.4mm, 30mm and 40mm thick respectively. The SMX caliper is only suitable for use with discs 12.7mm thick. Minimum disc diameter is 300mm.

The MX/SMX calipers may be used with any of the Twiflex series of thrusters and feature a patented link mechanism to ensure uniform pad wear.

Normally one or two calipers are used per disc, but the number may be increased depending on disc size. The brakes may be positioned at any angle around the periphery of the disc, but should ideally be mounted horizontally (i.e. at the 3 o'clock or 9 o'clock position). If the caliper mounting angle is greater than 10° from the horizontal, or on vertical

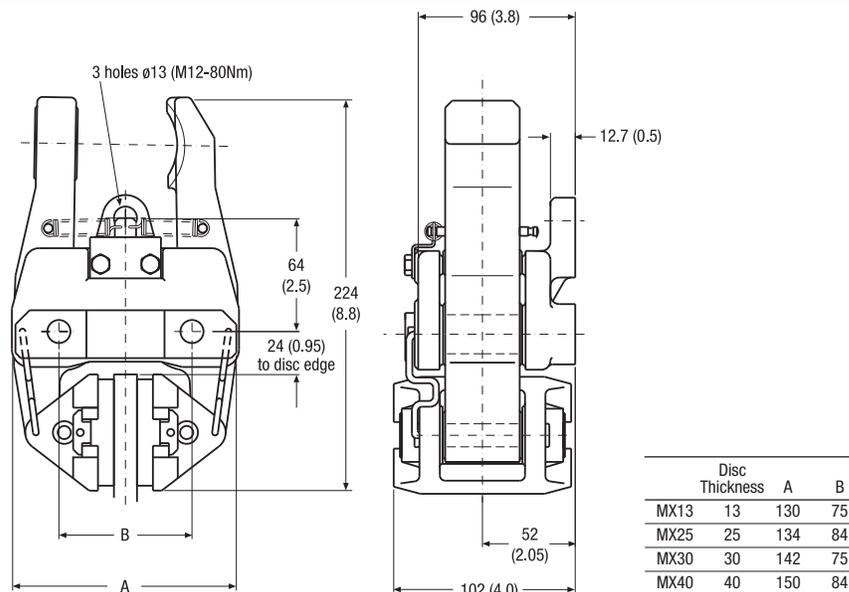
shaft applications, it should be fitted with an inclined mounting kit or equalising link. A range of brake discs is available from Twiflex (see Disc and Hub Assemblies).

For pneumatic operation use dry, filtered and non-lubricated compressed air. Pneumatic brakes require a control valve, operated either manually or by pneumatic or electrical signal.

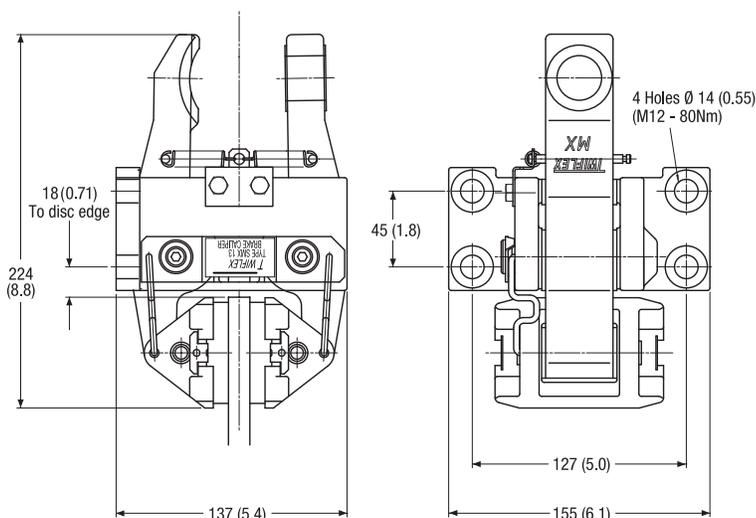
The ratings shown on the graphs are based on fully bedded in and conditioned brake pads with a nominal friction coefficient  $\mu = 0.4$ . Twiflex disc brakes must be used with Twiflex asbestos free brake pads.

Effective disc radius = actual radius (m) – 0.033m.

### MX Disc Brake Caliper



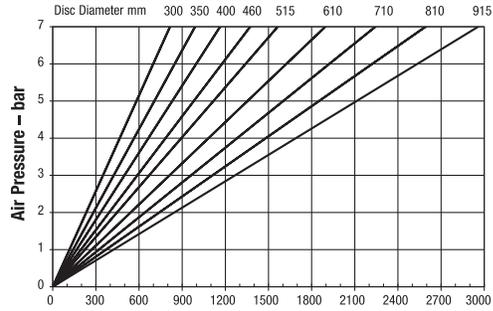
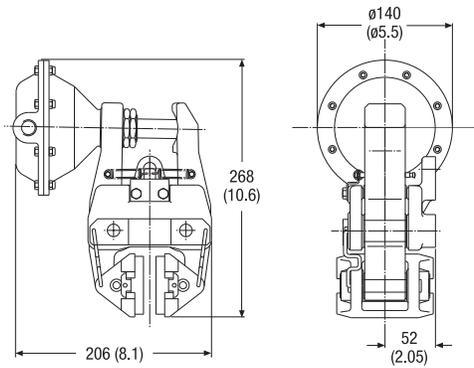
### SMX Disc Brake Caliper



Retraction pressures where shown are calculated and may vary depending on spring tolerance.

# MX Series

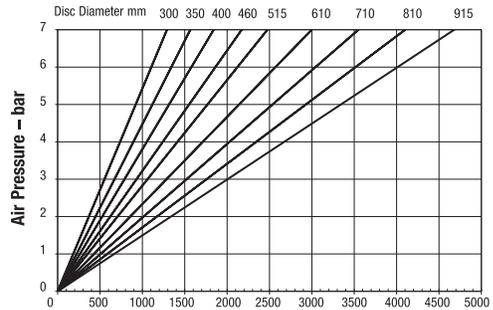
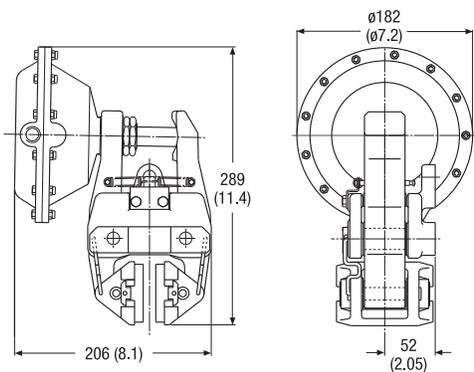
## MXA Pneumatically Applied – Spring Released



Maximum Pressure 7 bar  
 Maximum Braking Force = 6.9kN @ 7 bar  
 Weight of caliper and thruster - 8.32kg

**Braking Torque Nm**  
 Weight of thruster only - 1.32kg  
 Volume displacement of thruster at full stroke = 300ml

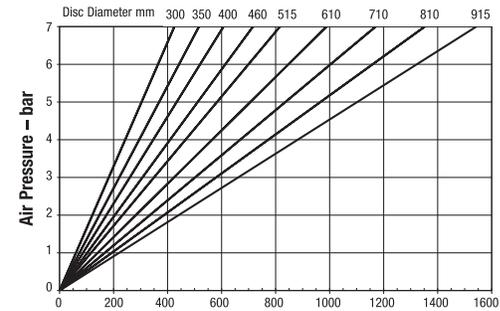
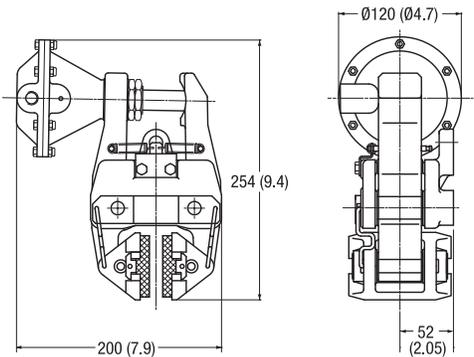
## MXB Pneumatically Applied – Spring Released



Maximum Pressure 7 bar  
 Maximum Braking Force = 11kN @ 7 bar  
 Weight of caliper and thruster - 9.06kg

**Braking Torque Nm**  
 Weight of thruster only - 2.06kg  
 Volume displacement of thruster at full stroke = 426ml

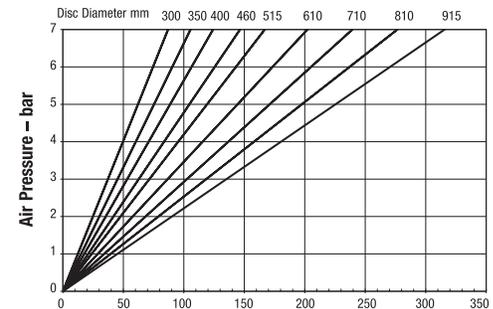
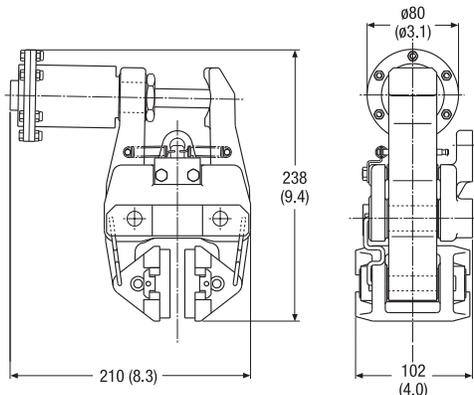
## MXD Pneumatically Applied – Spring Released



Maximum Pressure 7 bar  
 Maximum Braking Force = 3.6kN @ 7 bar  
 Weight of caliper and thruster - 8.15kg

**Braking Torque Nm**  
 Weight thruster only - 1.15kg  
 Volume displacement of thruster at full stroke = 150ml

## MXE Pneumatically Applied – Spring Released

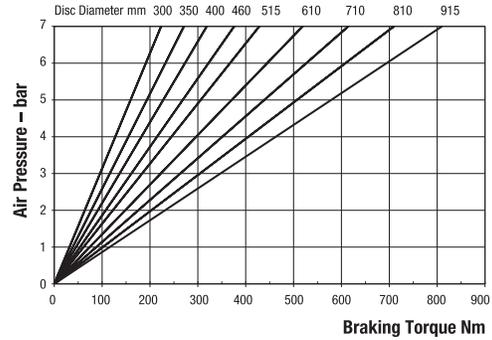
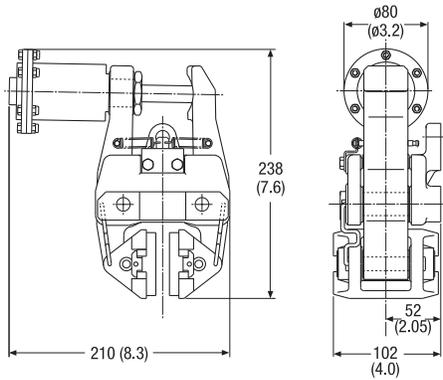


Maximum Pressure 7 bar  
 Maximum Braking Force = 0.74kN @ 7 bar  
 Weight of caliper and thruster - 7.34kg

**Braking Torque Nm**  
 Weight of thruster only - 0.34kg  
 Volume displacement of thruster at full stroke = 25ml

Retraction pressures where shown are calculated and may vary depending on spring tolerance.

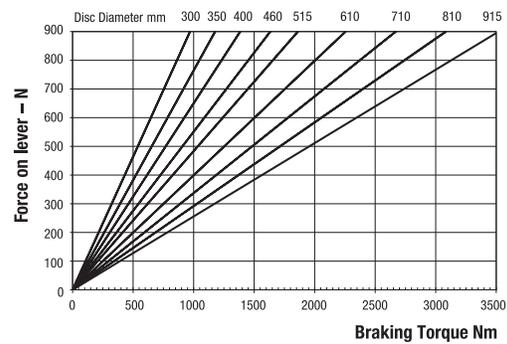
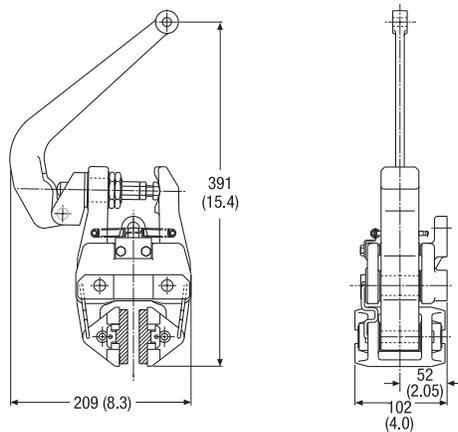
## MXG Pneumatically Applied – Spring Released



Maximum Pressure 7 bar  
 Maximum Braking Force = 1.9kN @ 7 bar  
 Weight of caliper and thruster - 7.3kg

Weight of thruster only - 0.3kg  
 Volume displacement of thruster at full stroke = 64ml

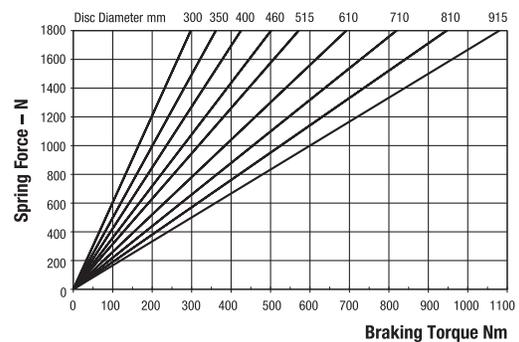
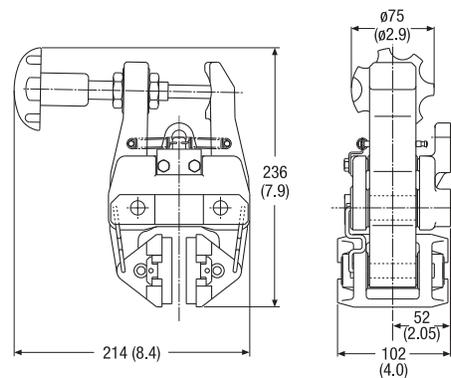
## MXH Mechanically Applied – Lever Operated



Weight of caliper and lever assembly - 8.4kg  
 Weight of lever assembly only - 1.4kg

Maximum Braking Force = 8.3kN @ 0.9kN force on lever

## MXW Mechanically Applied – Hand Operated

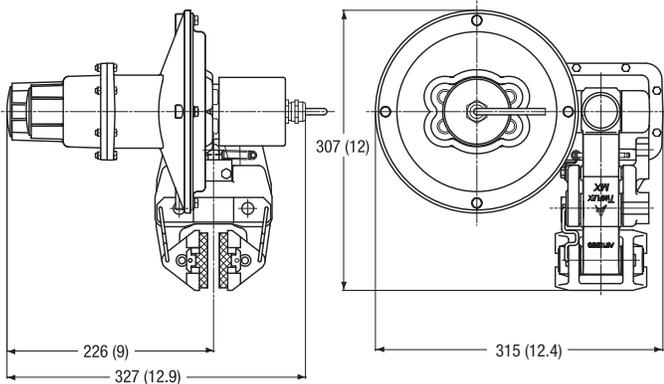


Weight of caliper and hand wheel assembly - 8.3kg  
 Weight of hand wheel assembly only - 1.3kg

Maximum Braking Force = 2.68kN

# MX Series

MXEA Spring Applied – Electrically Released, Self Adjusting



Maximum Braking Force = 6kN  
Weight of caliper and actuator - 15.7kg

Weight actuator only - 8.7kg  
Weight of controller - 5.5kg

The EA actuator is a spring applied, electrically released unit designed for use with the Twiflex MX range of disc brake calipers. A 175W pancake motor drives a ball screw mechanism, retracting the brake.

A feature of the unit is a patented self-adjusting mechanism which maintains a constant air gap (and consequently braking force) between pad and disc as the pads wear.

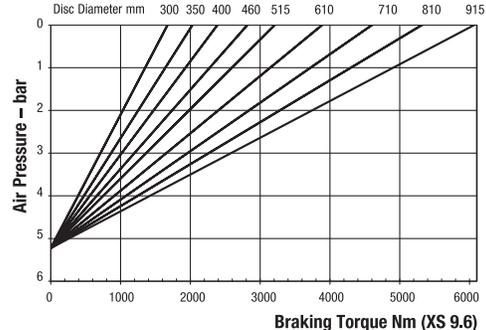
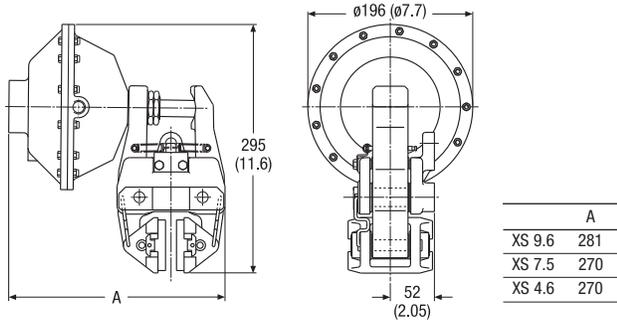
The assembly is contained in a rugged, cast aluminium housing, designed for service in the harshest environments, which mounts directly to one arm of the MX caliper.

The MXEA is supplied complete with a solid state controller, suitable for all AC supply voltages, which converts the supply to the required DC output for the pancake motor. A 24VDC unit is also available. The brake is released when power to the controller is switched on, and applied when power is disconnected. Controlled application of the brake occurs, electrically damped by using the motor back E.M.F. and a damping resistor.

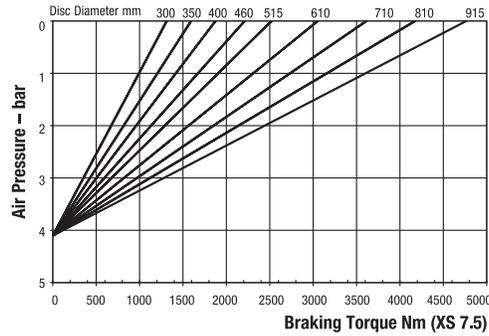
The controller is housed in a strong, steel, wall mounted enclosure (215mm x 215mm x 150mm deep), protected to IP44 as standard (higher rating on request).

Braking force adjustable to 50% of maximum.

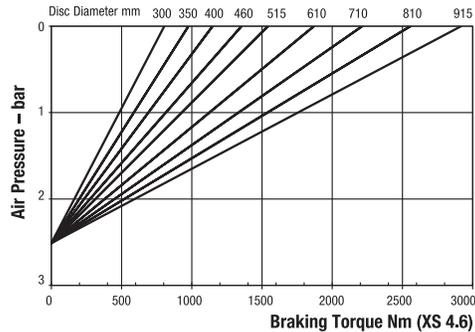
## MXS Spring Applied – Pneumatically Released, Self Adjusting



Minimum Pressure for full retraction: 6.4 bar  
 Maximum Braking Force XS 9.6: 14.3kN  
 Weight of caliper and thruster - 12.1kg  
 Weight of thruster only - 5.1kg  
 Volume displacement of thruster at full retraction = 1.19 l

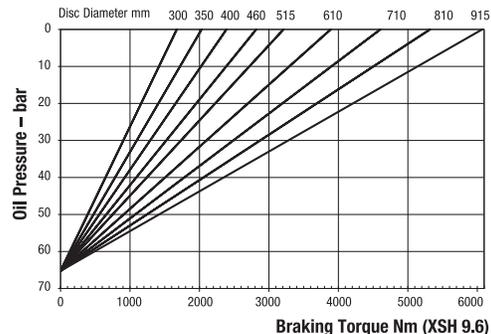
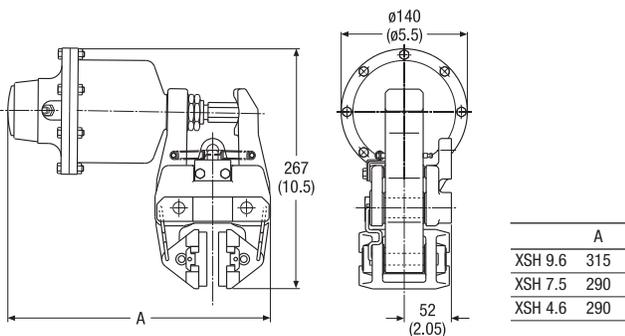


Minimum Pressure for full retraction: 5.5 bar  
 Maximum Braking Force XS 7.5: 11.2kN  
 Weight of caliper and thruster - 11.9kg  
 Weight of thruster only - 4.9kg  
 Volume displacement of thruster at full retraction = 1.19 l

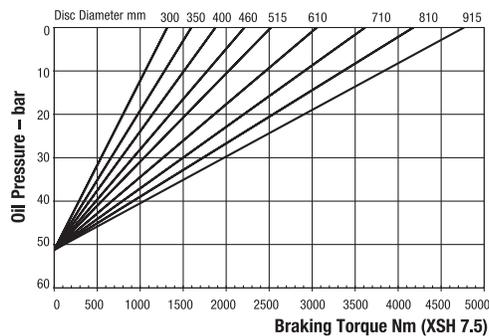


Minimum Pressure for full retraction: 3.1 bar  
 Maximum Braking Force XS 4.6: 6.8kN  
 Weight of caliper and thruster - 11.5kg  
 Weight of thruster only - 4.5kg  
 Volume displacement of thruster at full retraction = 1.19 l

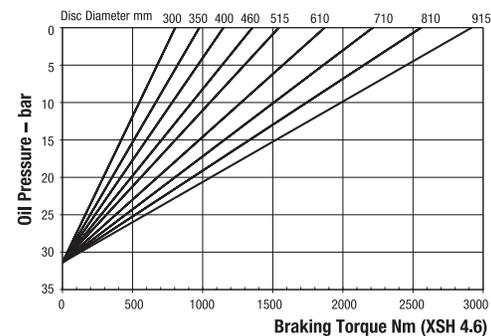
## MXSH Spring Applied – Hydraulically Released, Self Adjusting



Minimum Pressure for full retraction: 82 bar  
 Maximum Braking Force XSH 9.6: 14.3kN  
 Weight of caliper and thruster - 11.6kg  
 Weight of thruster only - 4.6kg  
 Volume displacement of thruster at 6mm retraction = 9.1ml



Minimum Pressure for full retraction: 65 bar  
 Maximum Braking Force XSH 7.5: 11.2kN  
 Weight of caliper and thruster - 11.4kg  
 Weight of thruster only - 4.4kg  
 Volume displacement of thruster at 6mm retraction = 9.1ml

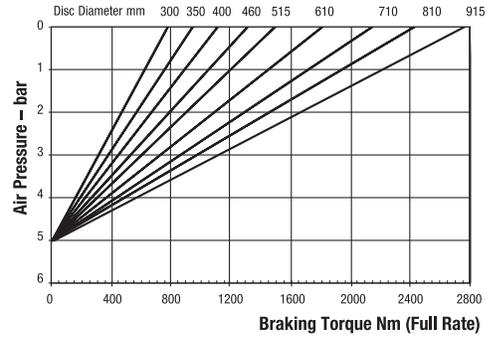
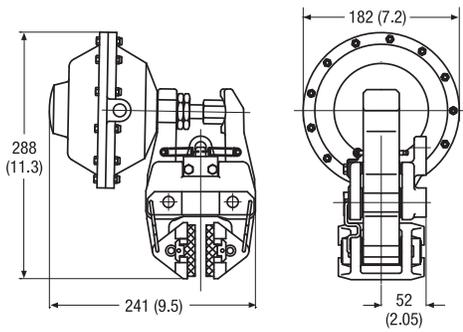


Minimum Pressure for full retraction: 40 bar  
 Maximum Braking Force XSH 4.6: 6.8kN  
 Weight of caliper and thruster - 11kg  
 Weight of thruster only - 4kg  
 Volume displacement of thruster at 6mm retraction = 9.1ml

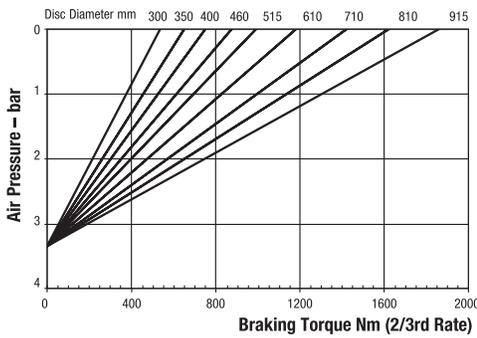
Retraction pressures where shown are calculated and may vary depending on spring tolerance.

# MX Series

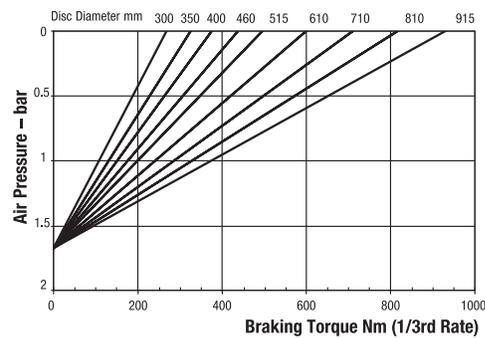
MXK Spring Applied – Pneumatically Released, Self Adjusting



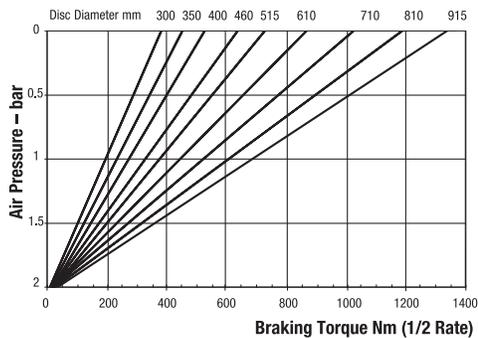
Minimum Pressure for full retraction: 5 bar  
 Maximum Braking Force full rate: 6.4kN  
 Weight of caliper and thruster - 10.5kg  
 Weight of thruster only - 3.5kg  
 Volume displacement of thruster at full retraction = 950ml



Minimum Pressure for full retraction: 3.3 bar  
 Maximum Braking Force 2/3 rate: 4.3kN  
 Weight of caliper and thruster - 10.5kg  
 Weight of thruster only - 3.5kg  
 Volume displacement of thruster at full retraction = 950ml



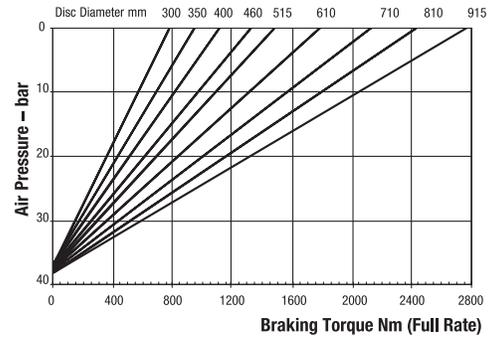
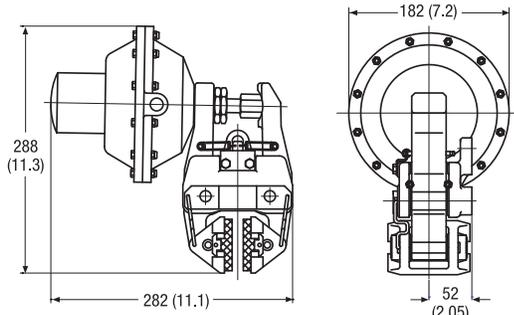
Minimum Pressure for full retraction: 1.7 bar  
 Maximum Braking Force 1/3 rate: 2.2kN  
 Weight of caliper and thruster - 10.5kg  
 Weight of thruster only - 3.5kg  
 Volume displacement of thruster at full retraction = 950ml



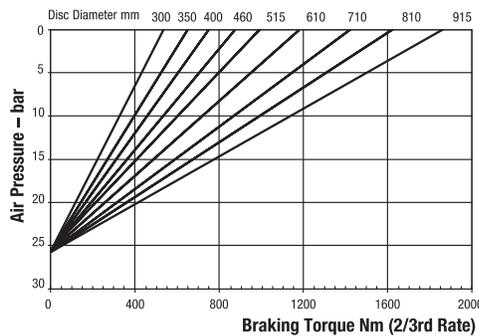
Minimum Pressure for full retraction: 2.5 bar  
 Maximum Braking Force 1/2 rate: 3.2kN  
 Weight of caliper and thruster - 10.5kg  
 Weight of thruster only - 3.5kg  
 Volume displacement of thruster at full retraction = 950ml

Retraction pressures where shown are calculated and may vary depending on spring tolerance.

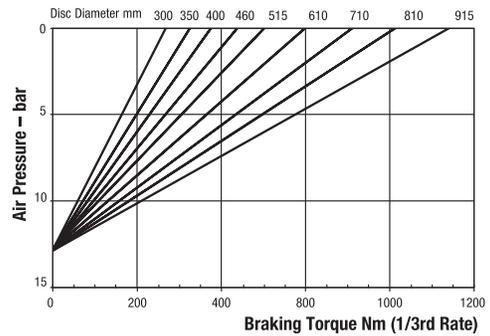
## MXL Spring Applied – Hydraulically Released, Self Adjusting



Minimum Pressure for full retraction: 50 bar  
 Maximum Braking Force full rate: 6.4kN  
 Weight of caliper and thruster - 11kg  
 Weight of thruster only - 4.0kg  
 Volume displacement of thruster at 4mm retraction = 5ml



Minimum Pressure for full retraction: 33 bar  
 Maximum Braking Force 2/3 rate: 4.3kN  
 Weight of caliper and thruster - 11kg  
 Weight of thruster only - 4.0kg  
 Volume displacement of thruster at 4mm retraction = 5ml



Minimum Pressure for full retraction: 17 bar  
 Maximum Braking Force 1/3rd rate: 2.2kN  
 Weight of caliper and thruster - 11kg  
 Weight of thruster only - 4.0kg  
 Volume displacement of thruster at 4mm retraction = 5ml

Retraction pressures where shown are calculated and may vary depending on spring tolerance.